

[54] **AGGLOMERATION OF ROAST AND GROUND COFFEE WITH INSTANT COFFEE SOLUBLES**

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[58] Field of Search....99/DIG. 4, 71, 68, 65; 23/313; 264/117

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[57] **ABSTRACT**

A method of pan agglomerating roast and ground coffee using instant coffee extract as an agglomerating agent. The method yields a product which is approximately 25 percent lower in tamped bulk density than roast and ground coffee and yet equal in brew flavor strength to conventional roast and ground coffee.

12 Claims, 2 Drawing Figures

